

Thursday, 29/11/2007 2:55:36 PM
Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: DISASSEMBLE/SCRAP
Job Number	: 36069		
Estimate Number	: 10804		
P.O. Number	: <i>NIA</i>	Part Number	: D412705013
This Issue	: 29/11/2007	S.O. No.	: <i>NIA</i>
Prsht Rev.	: <i>NG</i>	Drawing Number	: ECN 1052
First Issue	: <i>NIA</i>	Project Number	: <i>NIA</i>
Previous Run	: 00015	Drawing Revision	: <i>NIA</i>
		Material	: <i>NIA</i>
Written By	: <i>[Signature]</i>	Due Date	: 06/12/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	2 Um: Each
Comment	: <i>[Signature]</i>		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK:
2 X D412-705-013 B23260

W 07.11.29

Rept D 3245-043

B 23260

4 parts 07/12/04

REMOVE D3245-041 & D3245-042
& SCRAP PER ECN1052

07/12/04

2.0	D412705013	Intake Plenum Access Pnl
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
Intake Plenum Access Pnl

07/12/04

3.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

07/12/05

Job Completion



W 07.12.05

Description: Intake Plenum Access Panel Kit		Part Number: D412-705-013
Dwg: D3245 Rev. A		Qty: 12 Kit(s)
		Page 2 of 2

Step	Location	Procedure	By	Date	Qty																								
7	GA	Assemble (2) D3245-043. Transfer holes from D3245-3 to D3245-7 gasket after bonding gasket as per Dwg D3245 Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>D3245-3</td><td>Door</td><td>B23260</td></tr><tr><td>2</td><td>D3245-7</td><td>Gasket</td><td>B23260</td></tr><tr><td>16</td><td>127H-35</td><td>Half Grommet</td><td>M17816</td></tr><tr><td>16</td><td>2351-20-009-C3Y</td><td>Stud</td><td>M17816</td></tr><tr><td>A/R</td><td>1300/1300L</td><td>3M scotch-grip adhesive</td><td>M18025</td></tr></table> Identify as D3245-043	Qty	Part Number	Description	Batch	2	D3245-3	Door	B23260	2	D3245-7	Gasket	B23260	16	127H-35	Half Grommet	M17816	16	2351-20-009-C3Y	Stud	M17816	A/R	1300/1300L	3M scotch-grip adhesive	M18025	SB	05/08/11	12
Qty	Part Number	Description	Batch																										
2	D3245-3	Door	B23260																										
2	D3245-7	Gasket	B23260																										
16	127H-35	Half Grommet	M17816																										
16	2351-20-009-C3Y	Stud	M17816																										
A/R	1300/1300L	3M scotch-grip adhesive	M18025																										
8	QC5	Inspect work to Step 7	J	05-08-11	12																								
9	GA	Install D3245-043 Door Assembly into each of D3245-041/-042 Panel Assemblies.	SB	05/08/11	12																								
10	KP	Pick: Packing Kit (Note: D3245-043 is installed into each of D3245-041/-042 assemblies. <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D3245-041</td><td>Panel Assembly</td><td>B23260</td></tr><tr><td>1</td><td>D3245-042</td><td>Panel Assembly</td><td>B23260</td></tr><tr><td>2</td><td>D3245-043</td><td>Door Assembly</td><td>B23260</td></tr></table>	Qty	Part Number	Description	Batch	1	D3245-041	Panel Assembly	B23260	1	D3245-042	Panel Assembly	B23260	2	D3245-043	Door Assembly	B23260	CL	05/08/12	12								
Qty	Part Number	Description	Batch																										
1	D3245-041	Panel Assembly	B23260																										
1	D3245-042	Panel Assembly	B23260																										
2	D3245-043	Door Assembly	B23260																										
11	QC4	Inspect Kit 100% for Completeness on the W/O	J	05-08-12	12																								
12	PK	Identify and pack for shipping as per PPP D412-705-013 REV. A	CL	05/08/12	12																								
13	AC	Cost / part 255.26	SJR	05/08/12	12																								
14	DC	Close W/O 255.26 Inspect Level 21	CL	05/08/12	12																								

Rev	Date	Change	Revised By	Approved
A	04.03.25	New issue	KJ/RF	
B	04.07.07	Changed step 1,3,5 & 7	KJ/JLM	

RELEASED
 04/07/08

Description: Intake Plenum Access Panel Kit	Part Number:	D412-705-013
Dwg: D3245 Rev. A	Qty:	12 Kit(s)
		Page 1 of 2

Step	Location	Procedure	By	Date	Qty																																				
1	DC	Issue Travelers for: D412-705-013 Intake Plenum Access Pnl Batch 23260 D3245 Gasket (Roll) 23260 D3245-1 Panel 23260 D3245-2 Panel 23260 D3245-3 Door 23260 D3245-5 Angle Plate 23260 D3245-7 Gasket 23260 Note: D412-705-013 consists of (1) D3245-041; (1) D3245-042; (2) D3245-043. D3245-041 consists of (1) D3245-1; (1) D3245-5. D3245-042 consists of (1) D3245-2; (1) D3245-5. D3245-043 consists of (1) D3245-3.	KJ	05.05.16	12																																				
2	DC	Photocopy bluefile and create labels per PPP D412-705-013 CHG001 WK 21	DH	05.06.09	12																																				
3	GA	Assemble D3245-041. Transfer holes from D3245-1 to D3245 gasket after bonding gasket using 3M Scotch-grip as per Dwg D3245 Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D3245-1</td><td>Panel</td><td>B23260</td></tr><tr><td>1</td><td>D3245-5</td><td>Angle Plate</td><td>B23260</td></tr><tr><td>8</td><td>2350-18-C3Y</td><td>Dzus Rigid Receptacle</td><td>M17648</td></tr><tr><td>18</td><td>MS20427M3-3</td><td>Rivet</td><td>M17654</td></tr><tr><td>9</td><td>MS20615M3-3</td><td>Rivet</td><td>M14940</td></tr><tr><td>1</td><td>MS21060-L3K</td><td>Nut Plate</td><td>M17654</td></tr><tr><td>A/R</td><td>1300/1300L</td><td>3M scotch-grip adhesive</td><td>M18025</td></tr><tr><td>A/R</td><td>D3245</td><td>Gasket</td><td>B23260</td></tr></table> Identify as D3245-041	Qty	Part Number	Description	Batch	1	D3245-1	Panel	B23260	1	D3245-5	Angle Plate	B23260	8	2350-18-C3Y	Dzus Rigid Receptacle	M17648	18	MS20427M3-3	Rivet	M17654	9	MS20615M3-3	Rivet	M14940	1	MS21060-L3K	Nut Plate	M17654	A/R	1300/1300L	3M scotch-grip adhesive	M18025	A/R	D3245	Gasket	B23260	SB	05/08/05	12
Qty	Part Number	Description	Batch																																						
1	D3245-1	Panel	B23260																																						
1	D3245-5	Angle Plate	B23260																																						
8	2350-18-C3Y	Dzus Rigid Receptacle	M17648																																						
18	MS20427M3-3	Rivet	M17654																																						
9	MS20615M3-3	Rivet	M14940																																						
1	MS21060-L3K	Nut Plate	M17654																																						
A/R	1300/1300L	3M scotch-grip adhesive	M18025																																						
A/R	D3245	Gasket	B23260																																						
4	QC5	Inspect work to Step 3	J	05.06.11	12																																				
5	GA	Assemble D3245-042. Transfer holes from D3245-2 to D3245 gasket after bonding gasket using 3M Scotch-grip as per Dwg D3245 Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D3245-2</td><td>Panel</td><td>B23260</td></tr><tr><td>1</td><td>D3245-5</td><td>Angle Plate</td><td>B23260</td></tr><tr><td>8</td><td>2350-18-C3Y</td><td>Dzus Rigid Receptacle</td><td>M17648</td></tr><tr><td>18</td><td>MS20427M3-3</td><td>Rivet</td><td>M17654</td></tr><tr><td>9</td><td>MS20615M3-3</td><td>Rivet</td><td>M14940</td></tr><tr><td>1</td><td>MS21060-L3K</td><td>Nut Plate</td><td>M17654</td></tr><tr><td>A/R</td><td>1300/1300L</td><td>3M scotch-grip adhesive</td><td>M18025</td></tr><tr><td>A/R</td><td>D3245</td><td>Gasket</td><td>B23260</td></tr></table> Identify as D3245-042	Qty	Part Number	Description	Batch	1	D3245-2	Panel	B23260	1	D3245-5	Angle Plate	B23260	8	2350-18-C3Y	Dzus Rigid Receptacle	M17648	18	MS20427M3-3	Rivet	M17654	9	MS20615M3-3	Rivet	M14940	1	MS21060-L3K	Nut Plate	M17654	A/R	1300/1300L	3M scotch-grip adhesive	M18025	A/R	D3245	Gasket	B23260	SB	05/08/05	12
Qty	Part Number	Description	Batch																																						
1	D3245-2	Panel	B23260																																						
1	D3245-5	Angle Plate	B23260																																						
8	2350-18-C3Y	Dzus Rigid Receptacle	M17648																																						
18	MS20427M3-3	Rivet	M17654																																						
9	MS20615M3-3	Rivet	M14940																																						
1	MS21060-L3K	Nut Plate	M17654																																						
A/R	1300/1300L	3M scotch-grip adhesive	M18025																																						
A/R	D3245	Gasket	B23260																																						
6	QC5	Inspect work to Step 5	J	05.06.11	12																																				

RCP 0000 252

RELEASED

04/07/08